

AEC0002

Effects of CH₄ and CO₂ on Intrinsic Instability of Synthetic Thai Natural Gas Flames

A. Kaewpradap* and S. Jugjai

¹ Department of Mechanical Engineering, King Mongkut's University of Technology Thonburi, Bangkok, 10140, Thailand

* Corresponding Author: amornrat.kae@kmutt.ac.th, (662) 4709267, (662) 4709111

Abstract

Natural Gas (NG) is widely applied in many sectors of Thailand such as industrial and transportation sectors. There are many sources of NG in Thailand which were categorized locally as eastern and western sources. The main components of NG are 84.1% of methane (CH₄), 15.9% of Carbon dioxide (CO₂) and 76.0% of CH₄, 24.0% of CO₂, for eastern and western sources, respectively. As the difference of NG composition between two main sources, this study focused on the effects of CH₄ and CO₂ on synthetic Thai NG flames. In order to investigate the effects of CH₄ and CO₂, the lean combustion was applied to observe the change of cellular premixed Thai synthetic NG flames due to reduction of emission. The variation of CH₄ was varied between 74.4-76.6% and 80.0-83.7% for western and eastern NG sources, respectively. The variation of CO₂ was varied between 19.5-37.7% and 15.9-36.0% for western and eastern NG sources, respectively. These variations affected to sharp peak frequency, cell size and attractor of cellular flames. For the same CH₄ composition, greater cell size was obtained from western NG source compared with eastern NG source. Moreover, the 1% decrease of CH₄ composition affected to 1.4% and 1.5% increase of cell size from eastern and western NG sources, respectively. As the same CO₂ composition, the greater cell size was obtained from western NG source compared with eastern NG source. Moreover, the 10.0% increase of CO₂ composition affected to increase of cell size about 59.9% and 35.9% for eastern and western NG source, respectively. The results showed decrease of CH₄ and increase of CO₂ induced higher sharp peak frequency, greater cell size and attractor due to higher instability intensity. At same CH₄ composition, more stable flame was obtained from eastern NG source compared to western NG source, and it had no effect difference on decreasing of CH₄ for both sources. At same CO₂ composition, more unstable flame was observed from eastern NG source compared to western NG source, and it had more effects on decreasing of CO₂ for eastern NG sources.

Keywords: Cellular flame, CH₄, CO₂, Synthetic Natural Gas, Diffusive-thermal instability, Cell size, Attractor

1. Introduction

Generally, the combustion was derived from fossil fuel which emitted the greenhouse gases such as carbon dioxide (CO₂) and nitrogen oxide (NO_x). In order to reduce the emission the low-carbon fuel such as liquefied petroleum gas (LPG) and natural gas (NG), were applied instead of conventional fossil fuel. The study of global energy trend [1] was shown that NG was used highly and trended to apply increasingly in the future due to low price and high heating value. For Thailand [2], NG was imported (19%) and produced (81%) which was consumed widely in transportation (6%), industrial (14%) and power plant (21%) sectors. As the NG in Thailand, it was produced from western source such as Banthong, Ratchaburi, southern Bangkok and Sainoi and from eastern sources such as Mabtaput, Nongkae, Bangpakong, Navanakorn and Kangkoi [3]. Moreover, the data from gas supply station operated in Thailand was shown that the main compositions of NG such as methane (CH₄) and carbon dioxide (CO₂) from eastern and western of Thailand were different. As the above states, NG was used widely in the part of power plant especially in gas turbine, thus it was interesting to study the

composition effects of different NG combustion. Normally, gas turbine was focused on the lean combustion which helped for the reduction of emission with unstable flame such as cellular flame due to intrinsic instability [4].

There are three basic instinct of intrinsic instability as diffusive-thermal instability, hydrodynamic instability and body-force instability. In the past, the lean combustion of CH₄/air and CH₄/CO₂/air was investigated with cellular flame analysis which was the comparison of cellular flame range (unstable range), cell size and reconstructed attractor [5]. The previous study [6-7], Liquefied Petroleum Gas (LPG) and CH₄/O₂/CO₂ combustion was experimented on ceramic porous board which the light emission was detected and cellular flame range was obtained at $\phi=0.88-0.95$. Moreover, the CO₂ effects of H₂/O₂ on flat burner was investigated and cell size, power spectral density and reconstructed attractor were analyzed to compare the intrinsic instability [8-9]. In order to investigate the effects of CH₄ and CO₂ as main compositions with lean combustion of synthetic NG between eastern and western sources, thus, this study focuses on the analyze of cell size, emission light and reconstructed attractor of cellular flame due to intrinsic instability.

AEC0002

2. Experimental Apparatus

Fig.1 shows the experimental apparatus which composes of 60 mm in diameter of McKenna burner, digital camera (Nikon d800e), photo-diode (Hamamatsu S1223-01) for 320-1100 nm of wavelengths, data logger, air compressor, mixing chamber, digital mass flow controller (Azbil), CH₄ gas and CO₂ gas. The study of synthetic Thai NG combustion was experimented by mixing of CH₄/CO₂/air at 45 L/min of total gas flow rate which were measured by digital mass flow controller. The CH₄/CO₂/air mixtures were ignited to obtain cellular flame which was taken by digital camera and detected by photo-diode for reconstructed attractor.

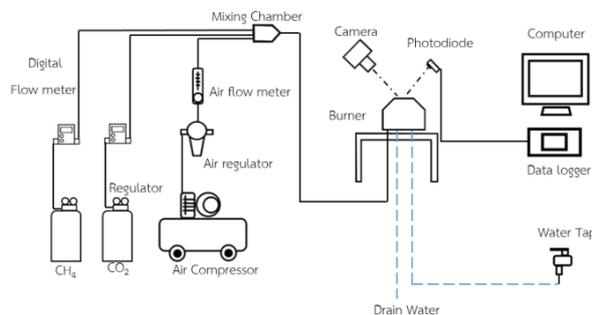


Fig. 1 Experimental apparatus.

3. Methodology

In this experiment, the Thai synthetic NG/air combustion shown in Eq.(1) was treated with variation of CH₄ and CO₂ for eastern and western NG compositions as shown in Table.1. Following the difference between eastern and western NG composition, the effects of CH₄ and CO₂ were investigated. The flow rate of CH₄ was varied from 2.9-3.3 L/min and 2.74-3.0 L/min for western and eastern NG sources, respectively. Moreover, the flow rate of CO₂ was treated from 0.8-2.0 L/min and 0.6-1.8 L/min for western and eastern NG sources, respectively. The experimental conditions with different gas flow rates of both CH₄ and CO₂ are illustrated in Table. 2-5. The photographs the cellular flame were taken directly by digital camera to obtain the cell size. The intensity of light emission was measured by photo-diode to analyze for power spectral density and create reconstructed attractor.

Table. 1 Gas composition of eastern and western natural gas sources.

Natural Gas Source	CH ₄ [%]	CO ₂ [%]
Eastern source	84.1	15.9
Western source	76.0	24.0

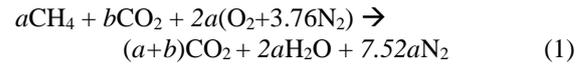


Table. 2 Variation of CH₄ from western NG source.

CH ₄ [%]	CH ₄ [L/min]	CO ₂ [L/min]	Air [L/min]	Total [L/min]
76.6	3.3	1.0	40.7	45.0
75.6	3.1	1.0	40.9	45.0
74.4	2.9	1.0	41.1	45.0

Table. 3 Variation of CH₄ from eastern NG source.

CH ₄ [%]	CH ₄ [L/min]	CO ₂ [L/min]	Air [L/min]	Total [L/min]
83.7	3.0	0.6	41.4	45.0
82.4	2.8	0.6	41.6	45.0
81.3	2.7	0.6	41.8	45.0
80.0	2.4	0.6	42.0	45.0

Table. 4 Variation of CO₂ from western NG source.

CO ₂ [%]	CH ₄ [L/min]	CO ₂ [L/min]	Air [L/min]	Total [L/min]
19.5	3.3	0.8	40.9	45.0
26.7	3.3	1.2	40.5	45.0
32.7	3.3	1.6	40.1	45.0
37.7	3.3	2.0	39.7	45.0

Table. 5 Variation of CO₂ from eastern NG source.

CO ₂ [%]	CH ₄ [L/min]	CO ₂ [L/min]	Air [L/min]	Total [L/min]
15.9	3.2	0.6	41.2	45.0
23.8	3.2	1.0	40.8	45.0
30.4	3.2	1.4	40.4	45.0
36.0	3.2	1.8	40.0	45.0

3.1 Cell size analysis

In this study, the cell size was investigated to perform the instability intensity. Fig. 2 shows the definition of cell size which is the distance between cusps of cellular flame fronts.



Fig. 2 Cell size analysis.

AEC0002

3.2 Power Spectrum Density

The power spectrum density was obtained by signal data detected by photo-diode and analyzed by Fast Fourier Transform (FFT) then the typical oscillation frequency, f_l , called “sharp peak frequency” was shown from in Eq. (2).

$$\tau = \frac{1}{4f_l} \quad (2)$$

3.3 Chaos behavior analysis

The sharp peak frequency was analyzed by Eq. (3) to obtain time delay and applied for the reconstructed attractor created by Takens' embedding theorem as chaos behavior analysis. The vector $\vec{V}(t)$ in the time-delayed coordinate was shown in Eq. (2), indicating the vector in reconstructed phase space as shown in Fig. 3.

$$\vec{V}(t) = [y(t), y(t+\tau), y(t+2\tau), \dots, y(t+(m-1)\tau)] \quad (3)$$

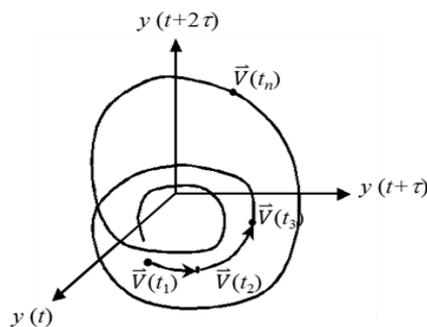


Fig. 3 Reconstructed attractor by Takens' embedding theorem [10].

4. Results

4.1 Effects of methane (CH₄)

The variation of CH₄ as the hydrocarbon fuel, was treated and the cell size of cellular flame, power spectrum density and reconstructed attractor were obtained for comparison between western and eastern NG sources.

Table. 6 Cell size with variation of CH₄ from western NG source.

CH ₄ [%]	CH ₄ [L/min]	CO ₂ [L/min]	Air [L/min]	Cell size [mm]
76.7	3.3	1.0	40.7	5.8
75.6	3.1	1.0	40.9	7.1
74.4	2.9	1.0	41.1	8.8

Table. 7 Cell size with variation of CH₄ from eastern NG source.

CH ₄ [%]	CH ₄ [L/min]	CO ₂ [L/min]	Air [L/min]	Cell size [mm]
83.7	3.0	0.6	41.4	3.5
82.1	2.8	0.6	41.6	6.8
81.1	2.7	0.6	41.8	9.4
80.0	2.4	0.6	42.0	11.8

4.1.1 Cell size

The photos of cellular flames varied by CH₄ both NG sources, were taken by digital camera to analyze cell size of cellular flames. Table. 6-7 show the cell size with variation of CH₄ from western and eastern NG sources. When the composition of CH₄ decreased by decreasing of gas flow rate, the cell size became larger and closed to the blown-off flame as shown in Fig. 4. In the same way for eastern NG source, the cell size was greater when the composition of CH₄ was lowered due to diffusive-thermal instability.

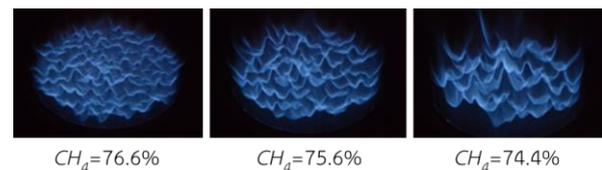


Fig. 4 Photos of cellular flames with variation of CH₄ from western NG source.

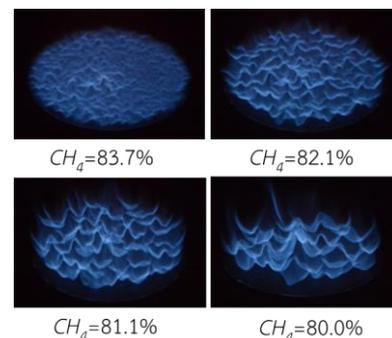


Fig. 5 Photos of cellular flames with variation of CH₄ from eastern NG source.

4.1.2 Power spectrum density

The emission lighting was detected by photo-diode with voltage signal and was analyzed by FFT to obtain the power spectrum density. The analyzed power spectrum density showed the sharp peak, f_l which was corresponding to the typical oscillation frequency. Figure 6-7 shows the decrease of CH₄ composition from 76.6% to 74.4% affected to lower f_l from 10.558 to 8.905 Hz for western NG source. For eastern NG source in Fig. 8-9, the CH₄ composition was decreased from 83.7% to 80.0%, the f_l was lower from 11.830 to 8.786 Hz.

AEC0002

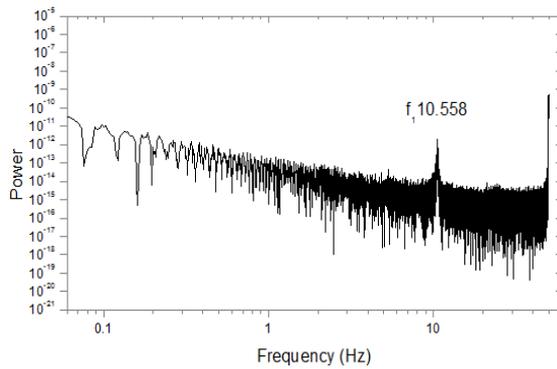


Fig. 6 Power spectral density at CH₄=76.6% from western NG source.

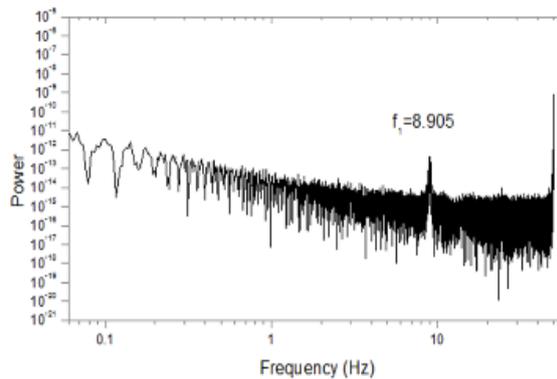


Fig. 7 Power spectral density at CH₄=74.4% from western NG source.

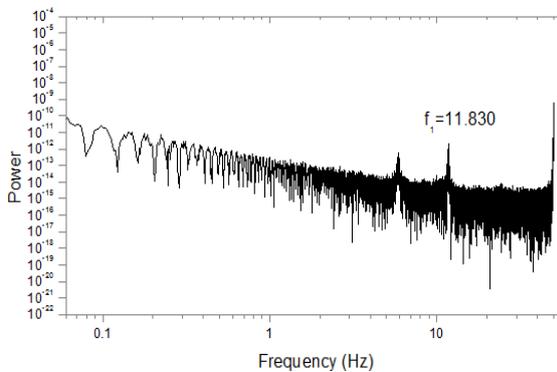


Fig. 8 Power spectral density at CH₄=83.7% from eastern NG source.

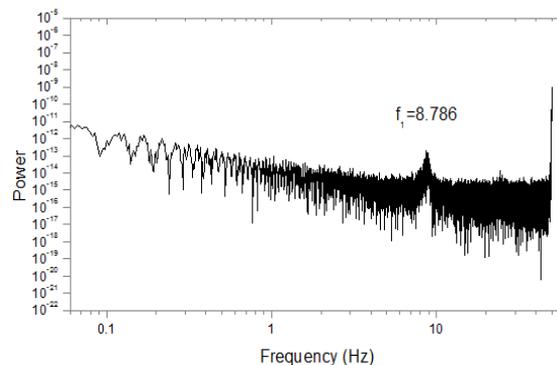


Fig. 9 Power spectral density at CH₄=80.0% from eastern NG source.

4.1.3 Chaos behavior

The chaos behavior was studied to analyze and create the reconstructed attractor by Takens' embedding theorem. Figure 10-11, when the composition of CH₄ composition decreases from 76.6% to 74.4%, the reconstructed attractor was greater for western NG source. For eastern NG source in Fig. 12-13, the CH₄ composition was lower from 83.7% to 80.0%, the reconstructed attractor was also greater and more complicated because of the higher instability intensity induced by lower CH₄. The results indicated that the instability intensity is higher because the decrease of CH₄ induced the diffusive-thermal instability.

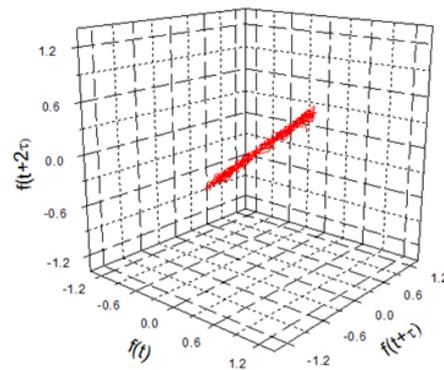


Fig. 10 Reconstructed attractor at CH₄=76.6% from western NG source.

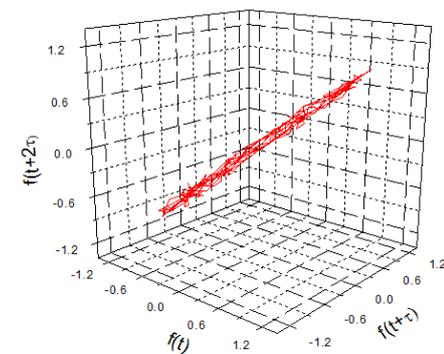


Fig. 11 Reconstructed attractor at CH₄=74.4% from western NG source.

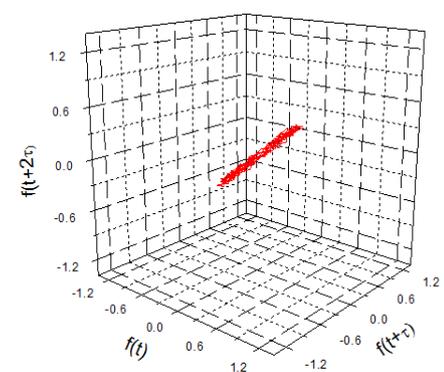


Fig. 12 Reconstructed attractor at CH₄=83.7% from eastern NG source.

AEC0002

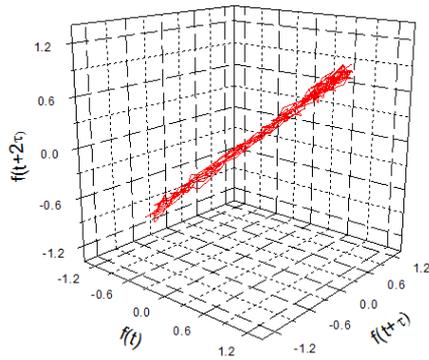


Fig. 13 Reconstructed attractor at CH₄=80.0% from eastern NG source.

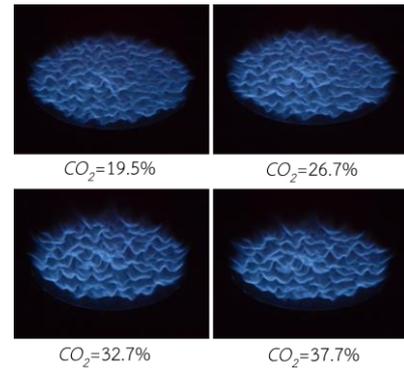


Fig. 14 Photos of cellular flames with variation of CO₂ from western NG source.

4.2 Effects of carbon dioxide (CO₂)

The variation of CO₂ was experimented and the cell size of cellular flame, power spectrum density and reconstructed attractor were obtained for comparison between western and eastern NG sources.

Table. 8 Cell size with variation of CO₂ from western NG source.

CO ₂ [%]	CH ₄ [L/min]	CO ₂ [L/min]	Air [L/min]	Cell size [mm]
19.5	3.3	0.8	40.9	5.9
26.7	3.3	1.2	40.5	7.1
32.7	3.3	1.6	40.1	8.4
37.7	3.3	2.0	39.7	8.8

Table. 9 Cell size with variation of CO₂ from eastern NG source.

CO ₂ [%]	CH ₄ [L/min]	CO ₂ [L/min]	Air [L/min]	Cell size [mm]
15.9	3.2	0.6	41.2	6.5
23.8	3.2	1.0	40.8	7.6
30.4	3.2	1.4	40.4	8.2
36.0	3.2	1.8	40.0	8.8

4.2.1 Cell size

The photos of cellular flames varied by CO₂ for both NG sources, the cell size of cellular flames were obtained. Table. 8-9 show the cell size with variation of CO₂ from western and eastern NG sources. For western NG source, when the composition of CO₂ was decreased from 37.7%-19.5%, the cell size became smaller as shown in Fig.14. In the same way for eastern NG source, the cell size was smaller when the composition of CO₂ was decreased from 36.0%-15.9%.

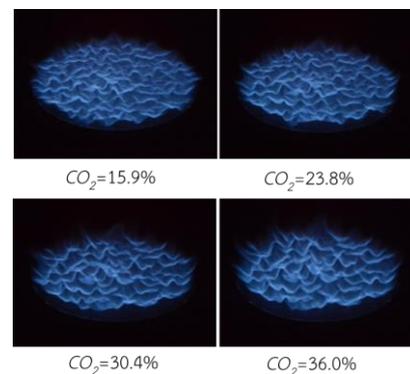


Fig. 15 Photos of cellular flames with variation of CO₂ from eastern NG source.

4.2.2 Power spectrum density

Figure 16-17 shows the increase of CO₂ composition from 19.5% to 37.7% affected to lower f_1 from 11.023 to 9.998 Hz for western NG source. For eastern NG source in Fig.18-19, the CO₂ composition was increased from 15.9% to 36.0%, the f_1 was lowered from 10.713 to 9.834 Hz.

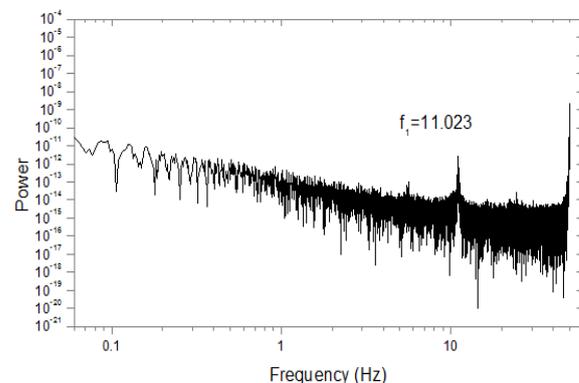


Fig. 16 Power spectral density at CO₂=19.5% from western NG source.

AEC0002

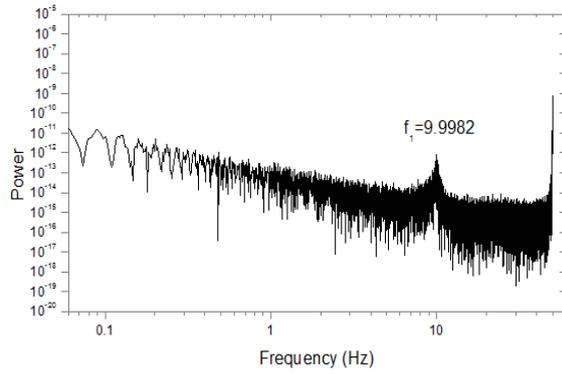


Fig. 17 Power spectral density at CO₂=37.7% from western NG source.

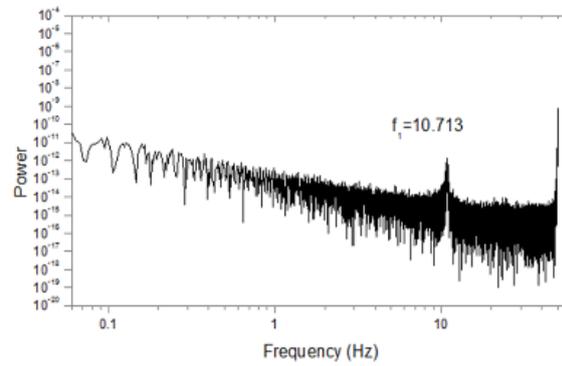


Fig. 18 Power spectral density at CO₂=15.9% from eastern NG source.

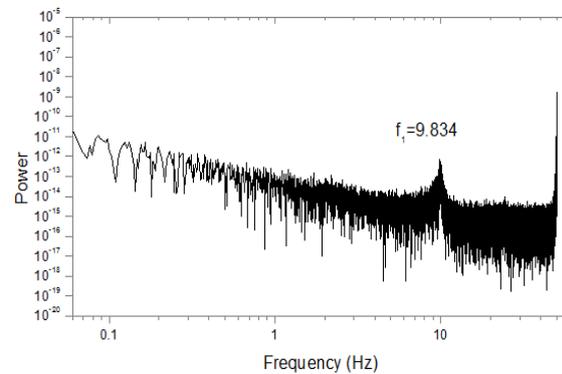


Fig. 19 Power spectral density at CO₂=36.0% from eastern NG source.

4.2.3 Chaos behavior

The chaos behavior was studied to analyze and create the reconstructed attractor by Takens' embedding theorem. Figure 20-21, when the composition of CO₂ composition increased, the reconstructed attractor was greater for western NG source. For eastern NG source in Fig. 22-23, the CO₂ composition was lowered, the reconstructed attractor was also smaller because of the lower instability intensity. The results indicated that the instability intensity increased because the higher ratio of CO₂ in the mixture.

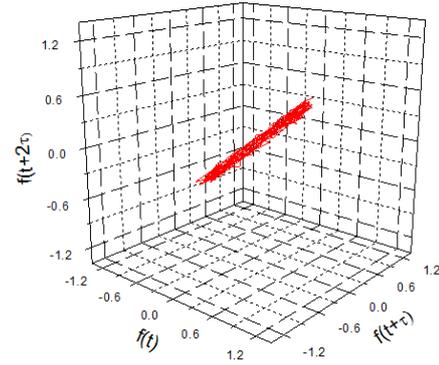


Fig. 20 Power spectral density at CO₂=19.5% from western NG source.

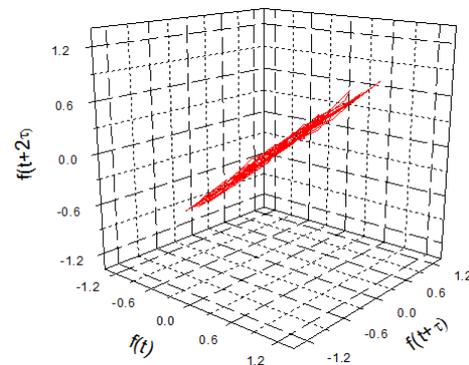


Fig. 21 Power spectral density at CO₂=37.7% from western NG source.

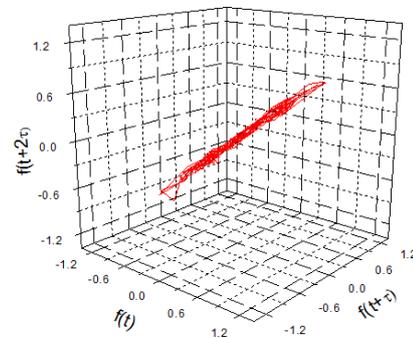


Fig. 22 Power spectral density at CO₂=15.9% from eastern NG source.

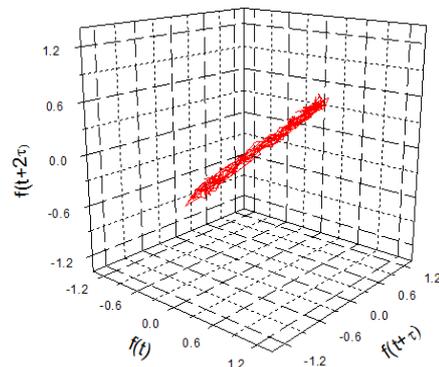


Fig. 23 Power spectral density at CO₂=36.0% from eastern NG source.

AEC0002

5. Conclusions

This study focused on the effects of CH₄ and CO₂ on intrinsic instability of synthetic Thai NG flames. The results showed variation of CH₄ and CO₂ affected to sharp peak frequency, cell size and attractor.

The relation between cell size with CH₄ variation between eastern and western NG sources are shown in Fig. 24-25. For the same CH₄ composition, the greater cell size was obtained from western NG source compared with eastern NG source. Moreover, the 1% decrease of CH₄ composition affected to 1.4% and 1.5% increase of cell size from eastern and western NG source, respectively.

The relation between cell size with CO₂ variation between eastern and western NG sources are shown in Fig. 26-27. At the same CO₂ composition, the greater cell size was obtained from western NG source compared with eastern NG source. Moreover, the 10% increase of CO₂ composition affected to 59.9% and 35.9% increase of cell size from eastern and western NG source, respectively.

The results showed decrease of CH₄ and increase of CO₂ induced higher sharp peak frequency, greater cell size and attractor due to higher instability intensity. At same CH₄ composition, more stable flame was obtained from eastern NG source compared to western NG source, and it had no effect difference on decreasing of CH₄ for both sources. At same CO₂ composition, more unstable flame was obtained from eastern NG source compared to western NG source, and it had more effects on decreasing of CO₂ for eastern NG sources.

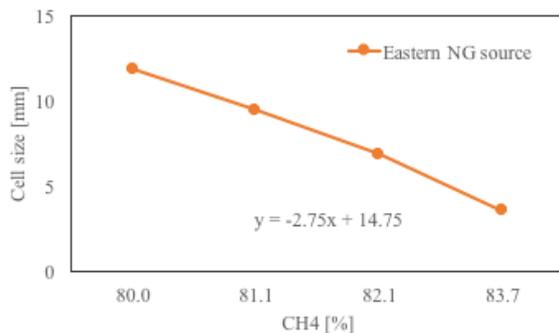


Fig. 24 Relation between cell size with CH₄ variation for eastern NG sources.

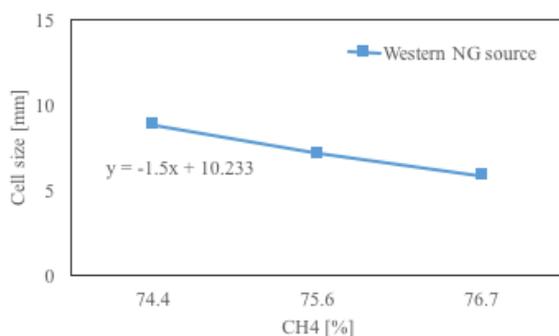


Fig. 25 Relation between cell size with CH₄ variation for western NG sources.

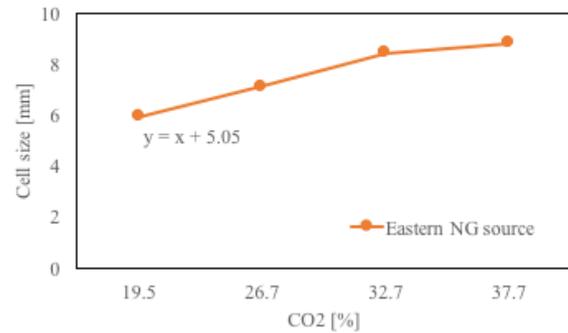


Fig. 26 Relation between cell size with CH₄ variation for eastern NG sources.

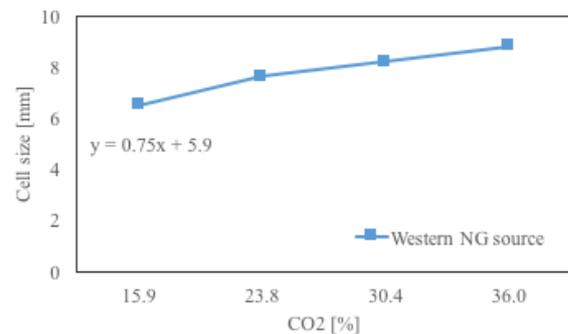


Fig. 27 Relation between cell size with CH₄ variation for western NG sources.

6. Acknowledgement

The authors would like to thank to Asahi Glass Foundation and Office of the Higher Education Commission, Thailand Research Fund (TRF: IRG5780005), for financial support and Department of Mechanical Engineering, Faculty of Engineering, King Mongkut's University of Technology Thonburi (KMUTT) for facility supports.

7. References

7.1 Report

- [1] Department of organization activity and (2012). Trend of global energy and overview 2040, *ESSO (Thailand) Public Company*, pp. 15-51.
- [2] Ministry of Energy, (2013). Production and import of natural gas in 2013, *Thailand's Energy Situation in 2013*.
- [3] PTT mother gas station, (2015). Natural gas composition for daughter stations in Thailand, data at February 20th, 2015.

AEC0002

7.2 Article in Journals

[4] S.Kadowaki, A.Kaewpradap, (2008). The effect of the Activation Energy on the Intrinsic Instability of Adiabatic and Non-adiabatic Premixed Flame, pp. 219-230.

[5] Satoshi Kadowaki, Hiroshi Ohashi, (2012). Shape and fluctuation of cellular premixed flames: lean combustion system of CH₄/O₂/CO₂ mixtures.

[9] A. Kaewpradap and S. Kadowaki, 2016, "Instability Influenced by CO₂ and Equivalence Ratio in Oxyhydrogen Flames on Flat Burner", *Combustion Science and Technology*, Online published August 18th, <http://dx.doi.org/10.1080/00102202.2016.1217200>.

[10] F. Takens, (1981), *Detecting strange attractors in turbulence*, In D. A. Rand and L.-S. Young, *Dynamical Systems and Turbulence, Lecture Notes in Mathematics*, vol. 898, Springer-Verlag. pp. 366–381.

7.3 Reports

[6] Kaewpradap A., Pimta Wong T., Tongtrong P., Jugjai S., Kadowaki S., (2014), *Study of the Characteristics of Cellular Premixed Flames on Ceramic Porous Board for CH₄/C₂H₆/CO₂ Mixtures*, International Conference and Utility Exhibition on Green Energy for Sustainable Development, 19-21 March 2014, pp. 1-4.

[7] Amornrat Kaewpradap and Sumrerng Jugjai, (2015), *Intrinsic Instability of C₃H₈/C₄H₁₀/Air flames on Ceramic Porous Board*, Proceedings of The 6th TSME International Conference on Mechanical Engineering, Regent Beach Cha-am Hotel, Petchburi, Thailand, pp.14.

[8] Amornrat Kaewpradap and Kadowaki Satoshi, (2015), *Intrinsic Instability of H₂-O₂-CO₂ Premixed Flames on Flat Burner*, Proceedings of the ASME 2015 International Mechanical Engineering Congress and Exposition, Hilton Americas Hotel, Houston, Texas, U.S.A.